	GHV	WP/WG9/PF001:2024
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	Armonization V Medical Device	
PRC	POSED FINAL D	OCUMENT
Title:	Creation and Pla Identifier	cement of Unique Device
Authoring Group:	Work Group 9	
Date:	9 Nov 2024	
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17 Introduction

The implementation of the UDI System will help to establish a single, globally harmonized system, so that medical device stakeholders will no longer have to access multiple, inconsistent, and incomplete sources in an attempt to identify a medical device and, its key attributes. It is critical to note that the benefits of UDI can only accrue if all stakeholders integrate and utilize UDI throughout their respective systems and processes, avoiding the distribution or dispensing of counterfeit, expired, prohibited or withdrawn medical devices. Therefore, strengthening training and guidance in production, distribution, and use is of great significance in the implementation of the UDI System.

A UDI System comprises three parts: the unique device identifier, the UDI data carrier and the UDI database, corresponding to UDI creation, placement and data upload respectively. To address UDI creation and placement, this document stipulates the requirements for implementation and application by stakeholders, and is a useful supplement to the relevant regulations. Given the diverse nature of medical devices, discrepancies may exist in UDI implementation for different device types. This document also specifies the requirements for UDI creation and placement for specific device types, with the intent to provide references for UDI implementation and application by medical device stakeholders.

54	Creation and Placement of Unique Device Identifier
55	
56	1 Scope
57	This document specifies the requirements for UDI creation and placement.
58	This document applies to UDI implementation and application by all stakeholders.
59	
60	
61	2 Terms, Definitions and Abbreviations
62	2.1 Terms and Definitions
63	1) General Terms
64	Unique Device Identification system
65	The identification system for medical devices composed of a device identifier, a
66	production identifier, a unique device identifier data carrier, and unique device
67	identification database.
68	
69	Label
70	The literal instructions, graphic information appearing on the medical device itself or on
71	its packaging, which are used to identify the product features and indicate the safety
72	warnings and other information.
73	
74	Labelling
75	The label, instructions for use and any other information related to the identification,
76	technical description, intended use and proper use of the medical device, not including
77	shipping document.
78	
79	Direct Marking
80	The process of applying the unique device identifier permanently to the device itself.
81	
82	Shipping Container
83	A container where the traceability is controlled by a logistics system process whose
84	contents may vary from one shipment to another.
85	
86	Packaging Level

87	The various levels of device packages that contain a fixed quantity of medical devices.
88	Note: This does not include shipping containers.
89	
90	Minimum sales unit
91	For the purpose of product sales, the minimum sales package of the product assigned by
92	the manufacturer.
93	Note1: The minimum sales unit is usually the lowest level of packaging with UDI.
94	Note2: When the minimum sales unit contains multiple medical devices, healthcare
95	facilities should have access to the minimum sales unit packaging to ensure the traceability
96	of the medical device.
97	
98	2) Unique Device Identifier
99	Unique Device Identifier(UDI)
100	A series of codes composed of numbers, letters and/or symbols and created based on a
101	standard. It is comprised of device identifier and production identifier and used for the
102	uniqueness identification of a medical device.
103	Note 1: The word "unique" does not imply serialization management of individual
104	products.
105	Note 2: It can be used for the management and tracing of medical device products.
106	
107	Device Identifier (UDI-DI)
108	A unique code specific to a specification, model or packaging of medical device.
109	Note: Device identifier can be used as the "access key" to information stored in a unique
110	device identification database to associate the product information, manufacturer
111	information and registration information of the medical device.
112	
113	Production Identifier (UDI-PI)
114	A code that identifies the data related to the production process of the medical device.
115	Note: According to the actual application requirements, a production identifier may
116	include the serial number, batch/lot number, software version, manufacturing date, and
117	expiration date of the medical device.
118	
119	Data Delimiter

120 A character or character set that defines a specific data element in a unique device

121	identifier.
122	Note1: It should conform to the coding standard of the issuing agency.
123	Note2: Some examples of data delimiters include application identifier (AI) and object
124	identifier (OID).
125	
126	Unit of Use Device Identifier (UoU UDI-DI)
127	An identifier assigned to an individual medical device when a UDI is not labeled on the
128	individual device at the level of its unit of use. Its purpose is to associate the use of a
129	device to/on a patient.
130	Note: For example, for one pack of N (N>1) blood collection tubes, an identifier assigned
131	to an individual blood collection tube when a UDI is not labeled on the individual blood
132	collection tube.
133	
134	3) Unique Device Identifier Data Carrier
135	Unique Device Identifier Data Carrier
136	The data medium that stores or transfers the UDI. The UDI Carrier is the means to convey
137	the UDI by using AIDC and, if applicable, its HRI.
138	
139	One-dimensional bar code (1D bar code)
140	A bar code symbol that represents information only in one-dimensional direction. Usually
141	referred to as a linear bar code.
142	
143	Two-dimensional bar code (2D bar code)
144	A bar code symbol that represents information in two-dimensional directions. Contains
145	information within its horizontal and vertical structure.
146	
147	Radio frequency identification (RFID)
148	A technology that uses the electromagnetic or inductive coupling in the RF section of the
149	spectrum to intercommunicate with an RF tag for the purpose of the unique reading of its
150	identity through various modulation and coding schemes.
151	
152	RF Tags
153	A data carrier that is used for the identification of an object or article and has the ability to

154	stor	e information, receive electromagnetic modulation signals from a reader-writer and
155	sen	d back corresponding signals.
156		
157	4) Uni	que Device Identification Database
158	Un	ique Device Identification Database (UDID)
159	The	e database that stores the device identifier and other relevant information about specific
160	dev	ices.
161		
162	2.2 Ab	breviations
163	The	e following abbreviations are applicable to this document.
164	AII	DC: automatic identification and data capture
165	HR	I: human readable information/interpretation
166	UD	I: unique device identifier
167	UD	ID: unique device identification database UDI-DI: device identifier
168	UD	I-PI: production identifier
169	Uo	U UDI-DI: unit of use device identifier
170		
171		
172	3 Gen	eral principles for UDI creation
173	UD	I creation should follow the general principles listed below.
174	1)	The UDI should contain two parts: an UDI-DI and an UDI-PI.
175	2)	The UDI should be created according to the coding rules of the issuing agency
176		selected; if the national regulations and standards provide otherwise, such provisions
177		should be followed.
178	3)	A UDI should be assigned to the device itself, its package, or the minimum sales unit
179		of the medical device, and higher levels of packaging (not including shipping
180		containers) should have their own UDI.
181	4)	Different UDI-DIs should be assigned to each level of device packaging, see Table 1,
182		and the linkage in the UDID should be maintained.
183		
184		Table 1 Device Identification and Packaging Diagram of Medical Devices

Single device or minimum package	Box	Carton
Quantity=1	Quantity in each box=9	Quantity in each carton=54
Device identifier A	Device identifier B	Device identifier C

- 5) When the minimum sales unit contains more than one identical unit of use, a UoU UDIDI should be assigned and stored in the UDID to associate the use of a device with a
 patient.
- 6) The UDI-DI should be stable. If there is no change in the essential characteristics of the medical device, the UDI-DI should remain the same, but whenever there is a change that could lead to misidentification of the medical device and/or ambiguity in its traceability, a new UDI-DI is required, for example, change in the quantity of products in the package, packaging sterility status and/or labeling for single use, etc.
- Note: Essential characteristics of UDI-DI can be further outlined in national regulations.
 Whether this is the responsibility of an individual or an institution can depend on
 national regulations. It is recommended to minimize differences between regulatory
 agencies.
- 198 7) The composition of the UDI-PI should be consistent with the label. For example, when 199 the label of the medical device contains one or more of the production batch number, 200 serial number, manufacturing date and expiration date of the medical device, it is 201 recommended that they should be part of the UDI-PI, and the content should be 202 identical to the corresponding information on the label; if the representation format of 203 the date is involved, it should conform to the coding standard of the issuing agency 204 selected.
- Note1: If some regulatory agencies allow other traceability information in the label, themanufacturing date may not be placed in the PI.
- 207 Note2: Software as a Medical Device (SaMD) version.
- 208 8) The UDI-PI characteristics (e.g. lot or serial number) shall be defined by the
 209 manufacturer according to the manufacturer's quality management. For medical devices

210		controlled by batch production, considering the application scenario, if marking on a
211		single product is required, a serial number should be included in addition to the
212		combination of UDI-DI and production batch number, or other data delimiters should
213		be included according to the coding standard of the issuing agency selected.
214		
215		
216	4 Gener	ral Principles for UDI Placement
217	UDI	placement should follow the general principles listed below.
218	1)	The UDI placement requirements should not replace the requirements of existing
219		marking or labelling regulations.
220	2)	UDI placement should be done according to the criteria or specifications of the issuing
221		agency, and the issuing agency should provide the data carrier rules for its criteria,
222		including but not limited to the requirements for carrier type, size, placement and
223		carrier quality, and the recommendation for the corresponding HRI representation
224		form.
225	3)	UDI data carriers include AIDC and HRI, and the HRI portion should include data
226		delimiter. In case of space constraints or restrictions of use, the AIDC carrier form
227		should be favored.
228	4)	To facilitate all stakeholders throughout distribution and use to quickly search and
229		locate UDI data carriers, the UDI graphic symbols (see Table 2) specified in 5.7.10 of
230		ISO 15223-1:2021 should be used to identify data carriers containing UDI
231		information. If used, it shall comply with the requirements of ISO 15223-1:2021. For
232		the one-dimensional code and/or two-dimensional code data carrier identification
233		using this symbol, see Figure 1.

Table 2 Symbols to convey medical device information

Reference					Restric	ISO/IEC symbol
number and	Title	Description	Requirements	Notes	tions	number and
graphic					of use	registration date

15223- 1:2021) Unique Device U Identifi er Ide	at contains Unique Device Identifier formation	This symbol identifies the UDI carrier, including the AIDC and HRI.	N/A
---	--	--	-----

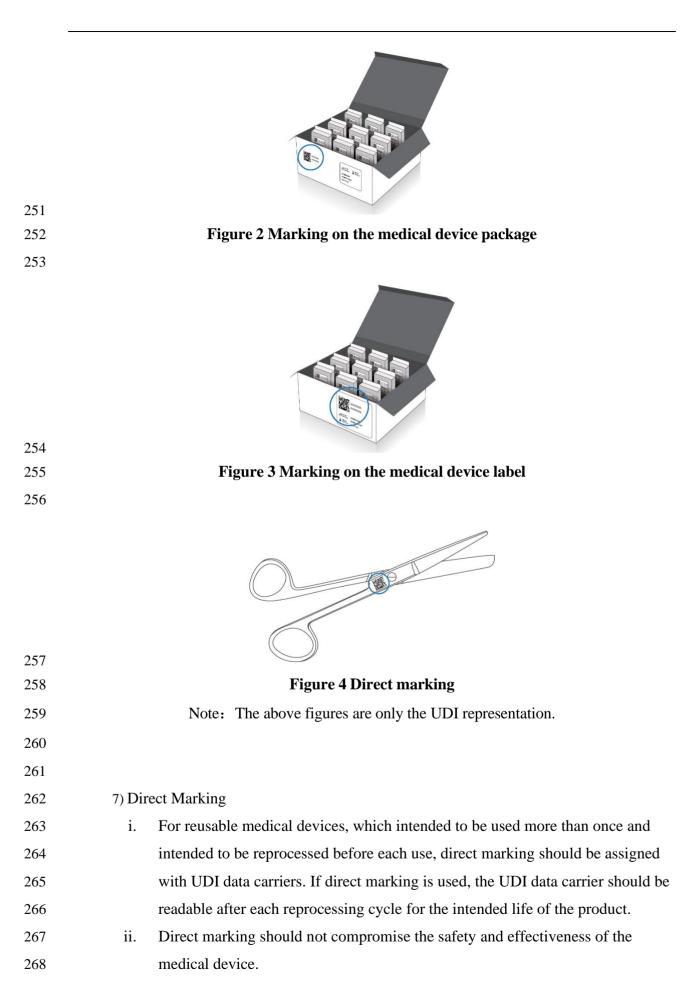


Figure 1 Schematic representation of 1D and/or 2D bar code using UDI graphic symbol

Note: This figure is for the purpose of illustration only to provide a reference for theuse of UDI graphic symbols.

242

- 5) UDI data carriers should be placed in an easily visible position. If other types of AIDC
 representation other than UDI are placed on the relevant packaging, label or device,
 the placement of these other internal or proprietary AIDC markings should be done in
 such a way as to avoid causing confusing with UDI data carriers.
- 6) UDI data carriers should be readily readable throughout distribution and use of medical devices. Currently, the common forms of data carriers include: marking on the package, marking on the label and direct marking on the device itself, as shown in Figures 2 to 4.



269	iii. Some jurisdictions may place direct marking mandatory for certain kind of
270	device. While the definition of reprocessing can be further outlined in national
271	regulations.
272	iv. If the medical device is packaged, the direct marking may be accepted different
273	than UDI-DI on the device label.
274	8) The influence of transportation, storage and handling environment on the readability
275	of UDI data carriers should be taken into consideration. The placement of UDI data
276	carriers may refer to the relevant requirements of the national regulations and
277	standards.
278	9) Avoiding scanning obstacles
279	Anything that will obscure or damage a barcode will reduce scanning performance
280	and shall be avoided. For example:
281	i. Never position the barcode on the item in an area with inadequate space. Do
282	not let the other graphics encroach on the space for the barcode.
283	ii. Never place barcodes, including Quiet Zones, on perforations, die-cuts, seams,
284	ridges, edges, tight curves, folds, flaps, overlaps and rough textures.
285	iii. Never put staples through a barcode or its Quiet Zones.
286	iv. Never fold a barcode around a corner.
287	v. Never place a barcode under a package flap.
288	vi. Barcodes used for production control purposes SHOULD be obstructed
289	wherever possible before entering general distribution.
290	Obscuring the barcodes on individual units inside the multipack is necessary so they are
291	not confused with the outer multipack barcode, which shall have different DIs.If the
292	space permits, considering the management and use needs of medical devices, it is
293	encouraged to assign UDI data carriers at the level of device unit of use.
294	
295	
296	5 UDI Creation and Placement General Principles for Specific Device Types
297	5.1 Medical Device Kits
298	UDI creation and placement for medical device kits should follow the general
299	principles listed below:
300	1) Individually sold and used medical device kits should have their own UDI;
301	2) Individually sold and used medical devices within a medical device kit should have
302	their own UDI;

- 303 3) Single-use disposable medical devices within a medical device kit which are not
 304 intended for use outside the context of the kit do not require their own UDI.
- 305

306 5.2 Software as a Medical Device (SaMD)

- 307 UDI creation and placement for SaMD should follow the general principles listed below.
- 308 1) The UDI should be assigned at the level of the device.
- 309 2) The full version of the software is considered an important tool to achieve SaMD
 310 traceability and should be displayed in the UDI-PI.
- 311 3) A major software update for SaMD would require a new UDI-DI, and only a minor
 312 software update would require a new UDI-PI (not a new UDI-DI).
- 313 Major software update whenever there is a modification that changes:
- 314 (i) the original performance;
- (ii) the safety or the intended use of the software;
- 316 (iii) interpretation of data.
- 317 Minor software update are generally associated with bug fixes, usability enhancements that318 are not for safety purposes, security patches or operating efficiency.
- 319 Minor software update shall be identified by a manufacturer-specific form of identification.
- 320 4) Typically, the software version can be represented by the data delimiter of the
 321 production batch number. If the issuing agency assigns a specific data delimiter for the
 322 software version, such specification can also be followed.
- 5) When the SaMD is delivered on a physical medium, e.g. CD or DVD, each package level shall bear the human readable and AIDC representation of the complete UDI. The UDI that is applied to the physical medium containing the SaMD and its packaging must be identical to the UDI assigned to the system level SaMD.
- 327 6) UDI should be provided on a readily accessible screen by the user in an easily-readable
 328 plain-text format (e.g. an "about" file or included on the startup screen).
- The SaMD lacking a user interface must be capable of transmitting the UDI through an
 Application Programming Interface (API).
- Note: The cybersecurity of the UDI data transfer requires integrity of all incoming data, ensuring that it is not modified in transit or at rest. Also, it requires all data originating from external sources is well-formed and compliant with the expected protocol or specification.
- 8) Only the human readable portion of the UDI is required in electronic displays of the
 SaMD. (including data delimiter).
- The UDI AIDC marking needs not be used in the electronic displays, e.g. about menu, splash

- 337 screen, etc...; i.e. SaMD not being distributed by the use of physical data carriers (CDs,
- 338 DVDs or similar) will not carry an AIDC.
- 339

340 5.3 Implantable Devices

- 341 UDI creation and placement for implantable devices should follow the general principles342 listed below:
- 343 1) The lowest level of device packaging of implantable devices shall be identified with344 an UDI;
- The UDI-PI of active implantable devices shall contain at least the serial number, and
 the UDI-PI of other implantable devices shall contain at least the production batch
 number and/or serial number;
- 348 3) The UDI of the implantable device must be identifiable prior to implantation;
- 349 4) If the implantable device is affixed with an identification used to record medical350 device-related information in the medical record, UDI information should be included.
- 351



Figure 5 Patient Implant Card Representation

354

352

353

355 5.4 Configurable Medical Device

- A configurable medical device system consists of several components which can be assembled in multiple configurations. Those individual components may be medical devices itself and/or non-medical devices.
- 359 Examples are Computed Tomography (CT) systems, Ultrasound systems, Anesthesia
- 360 systems, Physiological Monitoring systems, Radiology Information System (RIS).
- 361

362 Configuration

- 363 Configuration is a combination of items of equipment, as specified by the manufacturer,
- that operate together to provide an intended use or purpose as a medical device. The

365	con	nbination of items may be modified, adjusted or customized to meet a customer need.	
366	The configuration may take place before a device is purchased or after the device has been		
367	pla	ced on the market.	
368	Exa	mples:	
369	1.	CT: gantry, tube, table, console are items of equipment that can be	
370		configured/combined to deliver an intended function.	
371	2.	Anesthesia: ventilator, breathing circuit, vaporizer are items of equipment that can be	
372		configured/combine to deliver an intended function.	
373			
374	For	configurable medical device systems, the rules listed below should be followed:	
375	1.	A UDI-DI is allocated to the entire, configurable medical device system and may be	
376		referred to as a "Configurable Device UDI" or "System UDI". The Configurable	
377		Device UDI or System UDI is used on device labels, device registrations, UDI	
378		databases, and for various processes where UDI is utilized.	
379			
380	2.	A Configurable Device UDI-DI is allocated to defined groups of configurations, not	
381		per configuration within the group. While generally UDI-DI assignments are applied	
382		to medical devices models with entirely homogeneous features, a Configurable device	
383		by definition has different variations, and the UDI-DI is therefore defined by the	
384		collection of possible configurations for a given product model as described in a	
385		regulatory file.	
386			
387	3.	The UDI-PI for a Configurable device is generally a serial number and is allocated to	
388		each individual system. Since there is expected to be known variability for the possible	
389		variations of configurations for this model, the UDI-PI is essential to distinguishing	
390		between specific variations of the device. Note that a given Configurable Device or	
391		System UDI may have additional UDI-PI indicators including manufacturing date, etc.	
392		Additionally, a later change or addition of a component, sub-systems, or accessory of	
393		the system that has already been placed on the market does not change the original UDI-	
394		DI or UDI-PI of the system. It is necessary to be able to uniquely identify the changed	
395		device configurations in the field and the applicable records may now include more than	
396		one UDI for the device.	
397			
398	4.	The carrier of the System UDI should be placed on the assembly or portion of the device	

- that most likely does not get exchanged in its lifetime.
- 400

- 401 5. Each component, sub-system or accessory that is considered a medical device and is
 402 distributed or supplied independently from the original device needs a separate UDI.
 403 Some Configurable Devices may have multiple UDI assignments.
- 404
- 405 406

6. A new UDI-DI is required when the activities performed results in modifications to a previously marketed device intended for resale leads to a new medical device.

407

Note1: If a change of a device in the field would significantly change the safety, 408 409 performance or the intended purpose (and these changes are not within the limits of the original configuration), those changed devices should be identifiable. To make the 410 changed device identifiable a manufacturer should provide an upgrade kit (which, itself, 411 412 is considered a medical device) with a correspondent UDI which meets all UDI 413 requirement (e.g. labelling, publication to UDI database(s), etc.). The UDI of the 414 upgrade kit together with the original System UDI will be used to identify the changed 415 device. A UDI label should accompany the upgrade kit and be permanently attached to 416 the System UDI and captured in the record of the specific device.

417

418 Note2: An "upgrade kit" (to be distinguished from the term "kit" defined in this 419 document) is a term commonly used in industry to denote a packaged medical device 420 used to upgrade an installed medical device (after this latter has been sold and first use 421 or installation is completed). The "upgrade kit" includes all of the components or 422 constituents required for the medical device upgrade and may also include installation 423 instructions, service manuals and user manuals.

424

425 Alternate Process

An alternate process would be that a manufacturer might perform this change as new installation (comparable with a resale of a modified device as described in point 6) the new installed device would need to be marked with a corresponding new System UDI. If this alternate process is utilized, the device manufacturer is responsible for updating the UDI labeling for devices that have been placed on the market and making the associated change in the applicable regulatory databases.

433	6 References
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437	Devices.
438	[3] IMDRF UDI WG. Unique Device Identification system (UDI system) Application
439	Guide.
440	[4] BS EN 1556:1998 Bar coding. Terminology
441	[5] ISO 13485: 2016 Medical devices — Quality management systems — Requirements for
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455	repealing Council Directives 90/385/EEC and 93/42/EEC
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457	April 2017 on in vitro diagnostic medical devices and repealing Directive 98/79/EC and
458	Commission Decision 2010/227/EU
459	
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461	
462	End of the Document